



W.J. KEATING LIMITED

PORTABLE MAGNETIC DRILL PRESS



B110R



B212
B220R2



B420R2

THE RECTANGULAR BASE

The rectangular base models were designed to achieve top efficiency in very close quarters. Holding power ranges from 1700 to 5000 lbs. These units are available in 3 sizes and come with drill motors ranging from 1/2" capacity to 1-1/4" capacity.

AUTOMATIC POWER FEED

Available for Model B420R2 completely eliminates heavy manual labor. Once the operator has set the drill point on the center punch mark, the electro-magnetic base holds the drill press in place. At a flick of a switch, the automatic Power Feed then takes over the entire drilling job.

The Power Feed can be disengaged or engaged any time during drilling.

SERIES B RECTANGULAR BASE

RECTANGULAR BASES

Model No.	Drill Capacity	Stroke	Chuck or Taper	RPM	HGT	Dimensions Base	Weight	Mag. Pull	Drill Pt. Pressure
B-1 110R	1/2"	10"	chuck	600	14"	4" x 8"	42 lbs.	1700 lbs.	900 lbs.
B-2 212R	3/4"	10"	chuck	400	17 1/2"	4" x 13"	65 lbs.	3400 lbs.	1300 lbs.
B-2 212R	3/4"	10"	#3 MT	400	17 1/2"	4" x 13"	65 lbs.	3400 lbs.	1300 lbs.
B-2 220R2	1 1/4"	10"	#3 MT	375-750	17 1/2"	4" x 13"	68 lbs.	3400 lbs.	1300 lbs.
B-3 320R2	1 1/4"	12"	#3 MT	375-750	20"	5" x 13 1/2"	92 lbs.	5000 lbs.	1900 lbs.
POWER FEED UNIT									
B-4 420R2	1 1/4"	12"	#3 MT	375-750	20"	5" x 13 1/2"	92 lbs.	5000 lbs.	1900 lbs.

All units are available in 115 or 220 volts. 1-1/4" capacity motors are 2 speed. All drill motors are reversible.

CAN ALSO BE ORDERED FOR DC OPERATION