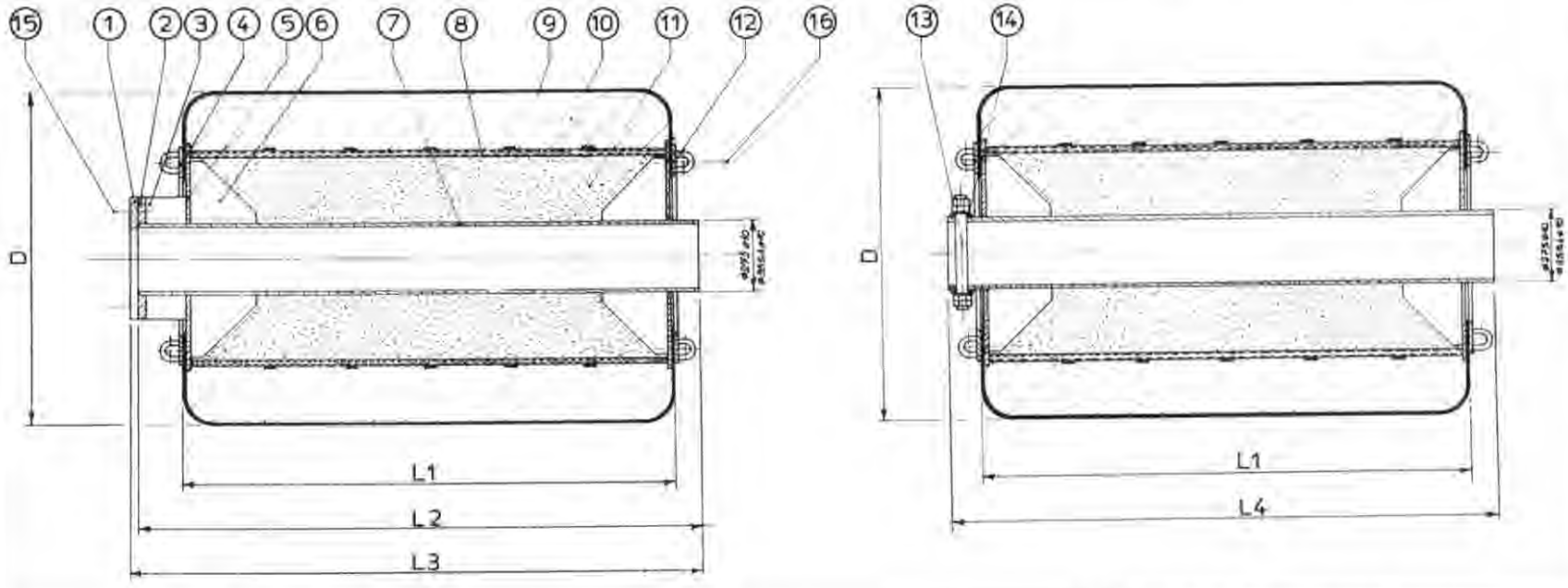
CHAIN THROUGH BUOYS TYPES

MC-F-1 MC-P-1
MC-F-2 MC-P-2



NETT BUOYANCY (SW) KG.	BUOYS TYPES MC-F-1 MC-P-1												BUOYS TYPES MC-F-2 MC-P-2 (Length reduced) see note									
	PIPE ∅ 273 x 10						PIPE ∅ 355.6 x 10						PIPE ∅ 273 x 10					PIPE ∅ 355.6 x 10				
	D	L1	L2	L3	L4	TOTAL WEIGHT	D	L1	L2	L3	L4	TOTAL WEIGHT	L1	L2	L3	L4	TOTAL WEIGHT	L1	L2	L3	L4	TOTAL WEIGHT
	mm	mm	mm	mm	mm	Kg	mm	mm	mm	mm	mm	Kg	mm	mm	mm	mm	Kg	mm	mm	mm	mm	Kg
1000	1110	1830	1900	1930	1850	485	1140	1890	1960	1990	1910	575	1580	1850	1880	1900	440	1640	1910	1940	1860	515
1200	1165	1710	1980	2010	1930	530	1190	1760	2030	2060	1980	605	1860	1930	1960	1980	480	1710	1980	2010	1930	545
1400	1215	1780	2050	2080	2000	585	1245	1830	2100	2130	2050	670	1730	2000	2030	1950	520	1770	2040	2070	1990	600
1600	1265	1850	2120	2150	2070	630	1290	1890	2160	2190	2110	715	1800	2070	2100	2020	565	1830	2100	2130	2050	640
1800	1305	1920	2190	2220	2140	665	1330	1950	2220	2250	2170	745	1870	2140	2170	2090	600	1890	2160	2190	2110	675
2000	1340	1980	2250	2280	2200	720	1375	2000	2270	2300	2220	810	1940	2210	2240	2160	650	1930	2200	2230	2150	715
2200	1380	2030	2300	2330	2250	760	1410	2050	2320	2350	2270	850	1980	2250	2280	2200	680	1990	2260	2290	2210	760
2400	1410	2090	2360	2390	2310	770	1440	2100	2370	2400	2320	855	2020	2290	2320	2240	695	2030	2300	2330	2250	740
2700	1470	2170	2440	2470	2390	865	1490	2180	2460	2490	2410	950	2080	2350	2380	2300	745	2090	2360	2390	2310	830
3000	1520	2210	2480	2510	2430	930	1535	2260	2530	2560	2480	1015	2140	2410	2440	2360	805	2190	2460	2490	2410	895
3300	1560	2290	2560	2590	2510	985	1585	2300	2570	2600	2520	1080	2220	2490	2520	2440	870	2240	2510	2540	2460	950
3600	1600	2350	2620	2650	2570	1050	1630	2350	2620	2650	2570	1145	2280	2550	2580	2500	915	2280	2550	2580	2500	1000
4000	1650	2440	2710	2740	2660	1130	1675	2440	2710	2740	2660	1225	2360	2630	2660	2580	980	2370	2640	2670	2590	1065
4500	1710	2520	2790	2820	2740	1220	1745	2500	2770	2800	2720	1325	2450	2720	2750	2670	1070	2430	2700	2730	2650	1165
5000	1770	2600	2870	2900	2820	1345	1810	2560	2830	2860	2780	1435	2530	2800	2830	2750	1175	2490	2760	2790	2710	1265
5500	1820	2680	2950	2980	2900	1430	1860	2640	2910	2940	2860	1525	2610	2880	2910	2830	1250	2570	2840	2870	2790	1345
6000	1870	2750	3020	3050	2970	1520	1900	2740	3010	3040	2960	1625	2680	2950	2980	2900	1330	2670	2940	2970	2890	1435

NOTE: The MC-F-2 and MC-P-2 buoys' diameters are the same of the MC-F-1 and MC-P-1 buoys

ITEM N°	DESCRIPTION	MATERIAL	REQ'D
16	Bolt M16 x 30 UNI 5739-65	Gal. Steel	16
15	Bolt + Nut M16 x 80 UNI 5727	Gal. Steel	7
14	Reinforce Ring	Fe42B UNI 7070-72	1
13	Chain Locking Pin ∅ 42	Fe42B UNI 7070-72	1
12	Lifting Eye	Fe42B UNI 7070-72	4
11	Core	Rigid Expanded P.U.	—
10	Body	P.V.C. or P.E. Flexible Expanded	—
9	Outside Cover	Polyurethane Elastomeric	—
8	Internal Cage	30 x 20 x 3 Fe42B UNI 7070-72 Plate 40 x 5 Fe42B UNI 7070-72	
7	Central Pipe	Fe45.2 UNI 8863-85	1
6	Stiffener	Fe42B UNI 7070-72	9
5	Flange	Fe42B UNI 7070-72	2
4	Flange	Fe42B UNI 7070-72	2
3	Bracket	Fe42B UNI 7070-72	8
2	Pipe Flange	Fe42B UNI 7070-72	1
1	Chain Locking Flange	Fe42B UNI 7070-72	1

W.J. KEATING LIMITED